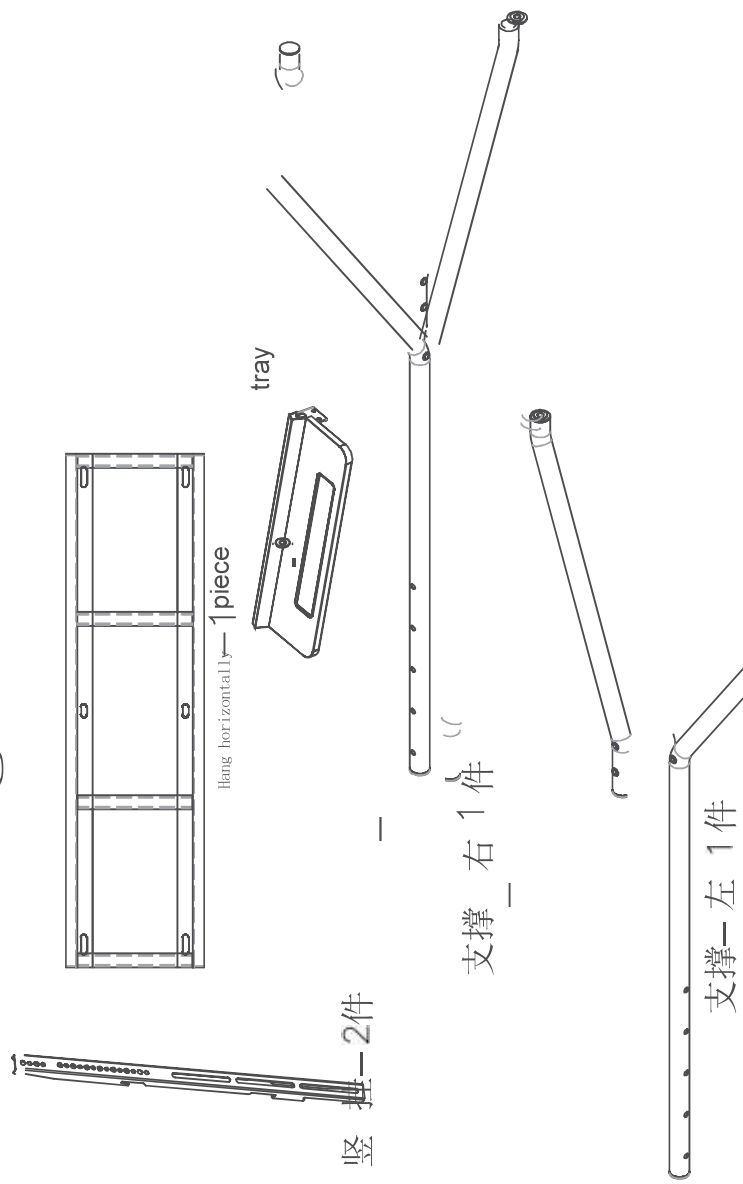


Product picture



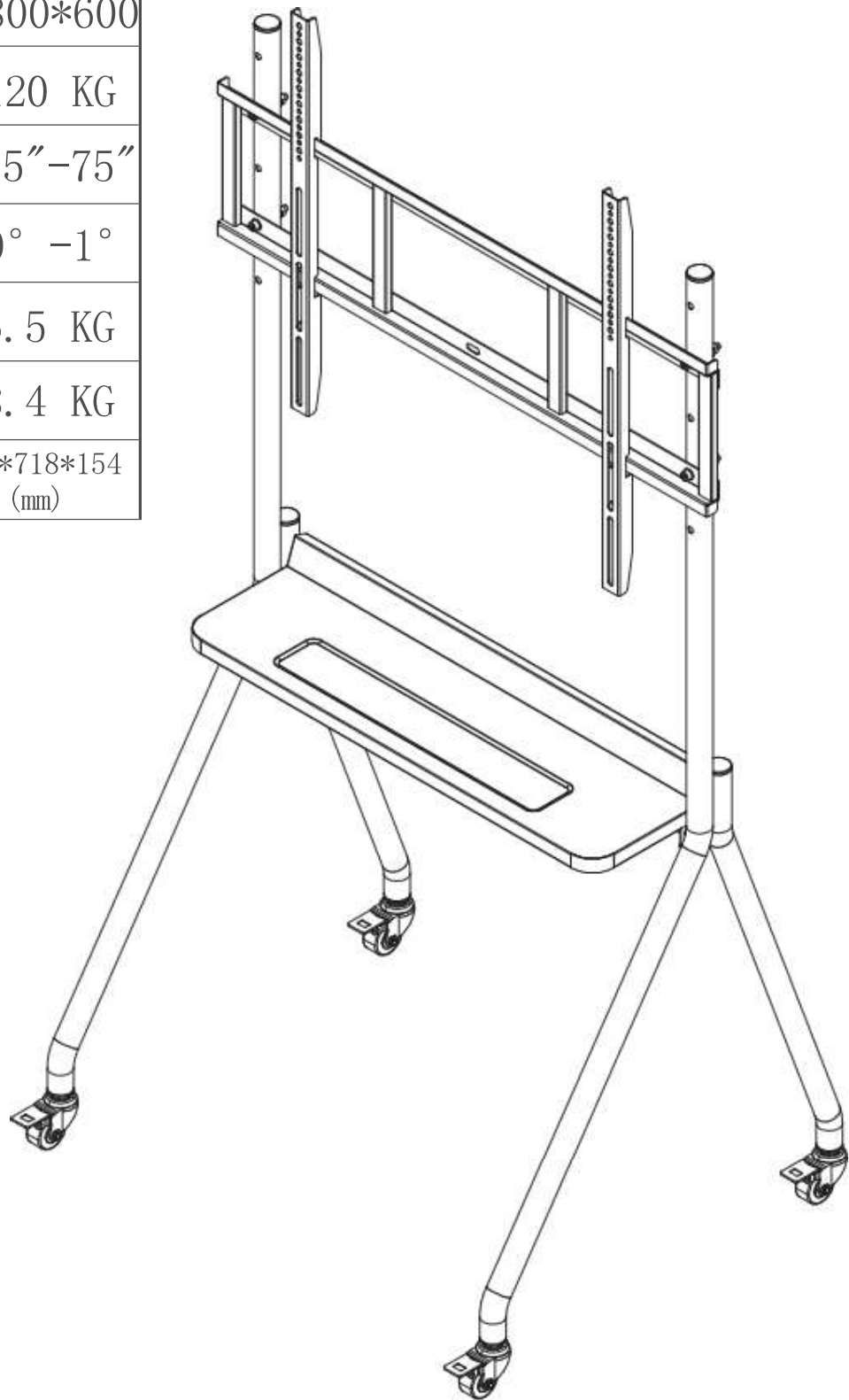
Packing list

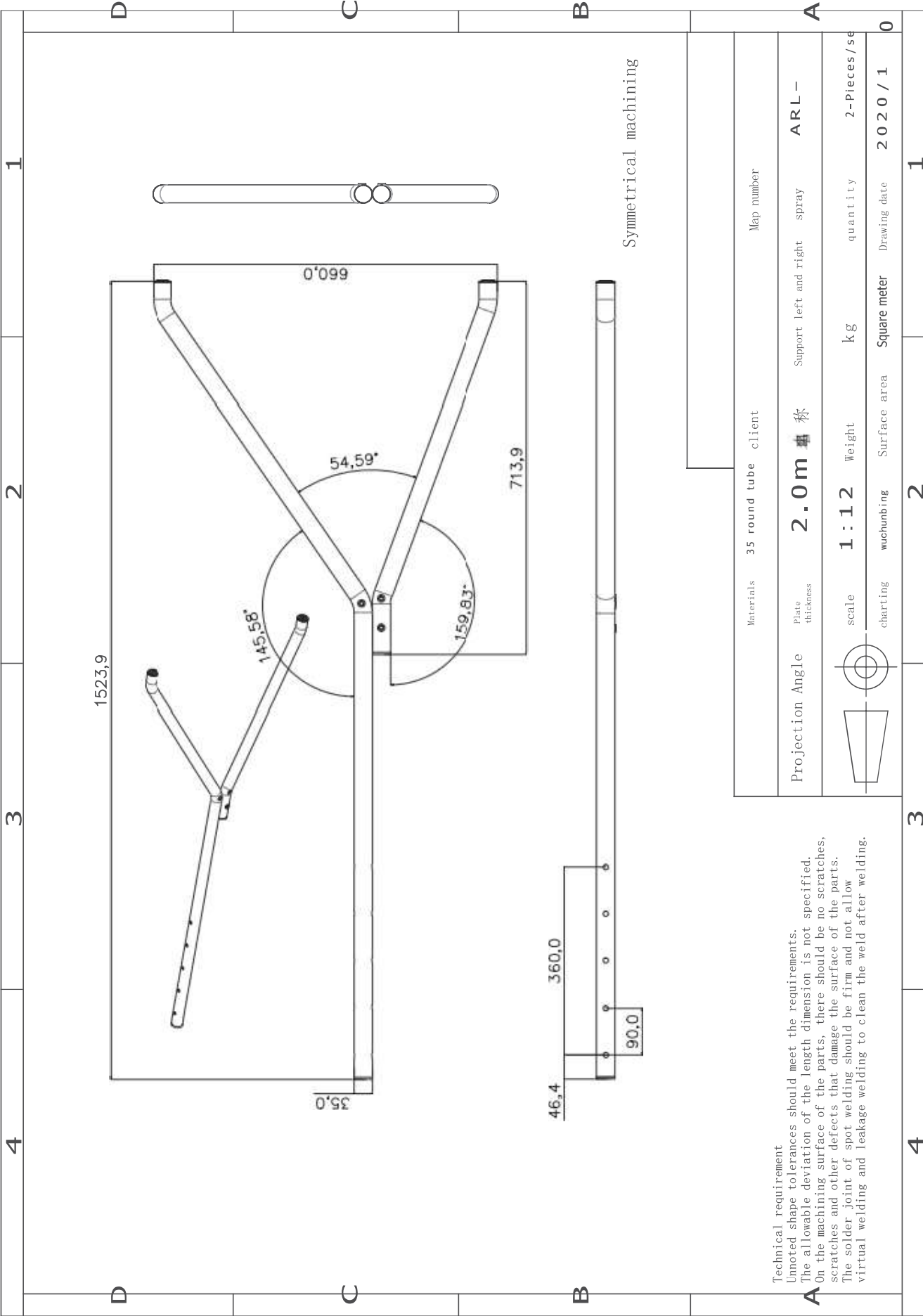


Circular tube bending tube vertical moving data			
Serial number	Description	quantity/PCS	position
1	Support (left and right)	2	
2	pallet	1	Brace assembly
3	Cross pylon	1	Brace assembly
4	Hang on end	2	Assembly with machine
5	2 "M12 screw universal caster	4	Brace assembly
6	M12 shrapnel	4	Fitted with casters
7	M8*25 hex socket combination screws	6	Fitted with braces and pallets
8	M8*55 hex socket combination screws	4	Assembly with support and cross pylon
9	M8 shrapnel	4	Fitted with M8*55 hex socket
10	M8 hex key	1	
11	17MM open end wrench	1	For locking casters

VESA	800*600
Bearing capacity	120 KG
Adaptive machine	55"-75"
Vertical Angle error	0° -1°
Net weight	15.5 KG
Gross weight	18.4 KG
Package size	1590*718*154 (mm)

KZH03

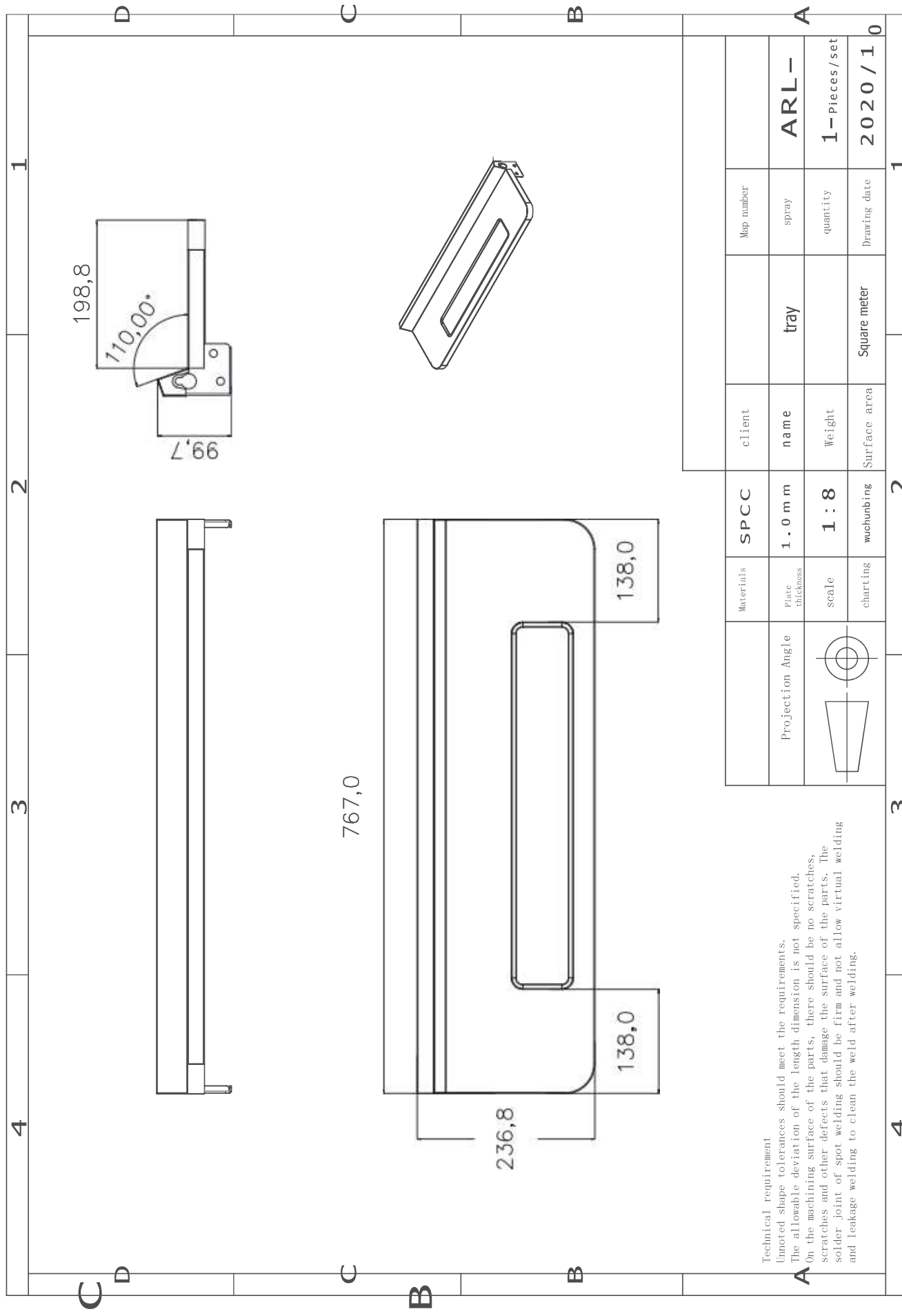


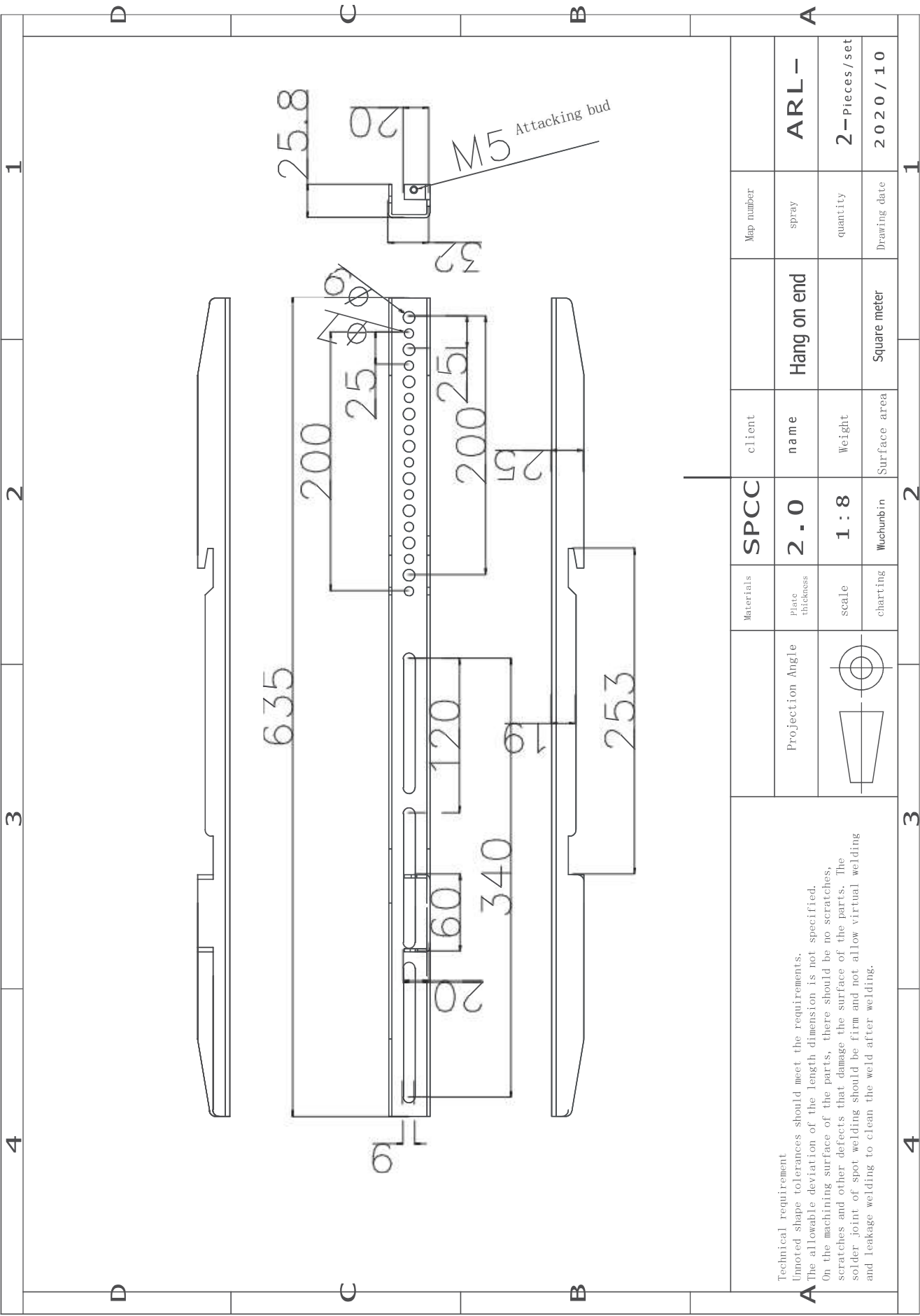


Technical requirement

Unmated shape tolerances should meet the requirements.
The allowable deviation of the length dimension is not specified.

A On the machining surface of the parts, there should be no scratches, scratches and other defects that damage the surface of the parts.
The solder joint of spot welding should be firm and not allow virtual welding and leakage welding to clean the weld after welding.





1	2	3	4	5	6	7	8
				edition marking Change content date signature			
49.9							
Layout size A4 Drawing unit 2 inch saw center quantity material edition scale 4 PCS V1.0 1 : 1 draw examine Give permission to 1 zhongshu 2019/12/20 pages unit							
Table of tolerance Size range 0-100 100-500 500-1000 1000-2000 Tolerance rate ± 0.1 ± 0.2 ± 0.3 ± 0.4 Angle tolerance ± 0.5°							
Technical description: 1. Strictly according to the drawing with unit GB/T 1804-M 2. Remove sharp Angle burrs, remove grease, and no scratches are allowed on the surface. Ensure flat 3. The surface of the plate is smooth, no obvious pits, deformation defects. Surface treatment							

Testing Report						
Test Project	Load-bearing test		Test Item Name	55-75 round tube moving cart		
Test Quantity	1 PC		Test Basis	《UL testing standards》		
Test Date	2020/10/25		Test Scheduled Time	2020/10/25		
Test Purpose						
Standard 120KG test was carried out on the KZH03-55-75 round tube mobile cart to detect whether the product had any bad phenomena such as welding, deformation and distortion.						
			QC Signature:	wuchunbing	Date:	2020/10/25
Test Department Suggestion:						
KZH03-55-75 round tube moving trolley bearing test passed						
			Sign for Confirmation:	zhangshuyun	Date:	2020/10/25
Test Feedbacks:						
     						
FIG. 1, FIG. 2, FIG. 3, FIG. 4, FIG. 5, FIG. 6 are the standard bearing capacity of 120KG. After the test, the product has no dewelding, deformation, or distortion.						
			Sign for Confirmation:	zhangshuyun	Date:	2020/10/25
Emergency Measure:						
Remarks:						

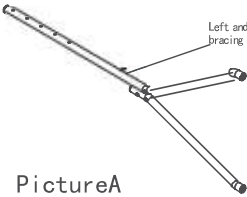
Circular tube bending tube vertical moving trolley 55-75 instructions

Circular tube bending tube vertical moving cart		Circular tube bending tube vertical moving cart	
Serial number	Description	quantity/PCS	position
1	Support (left and right)	2	
2	tray	1	Brace assembly
3	Cross pylon	1	Brace assembly
4	Hang on end	2	Assembly with machine
5	2 "M12 screw universal caster	4	Brace assembly
6	M12 shrapnel	4	Fitted with casters
7	M8*25 hex socket combination screws	6	Fitted with braces and pallets
8	M8*55 hex socket combination screws	4	Assembly with support and cross pylon
9	M8 shrapnel	4	Fitted with M8*55 hex socket
10	M8*20 pan head combination screws	4	Assembly with vertical hanging
11	M8 hex key	1	Lock tray M8 hex socket screws
12	17MM open end wrench	1	For locking casters

Single D tube bending vertical mobile trolley 55-75 Installation steps:

1. Take the left and right support base casters out of the packing box, first put the M12 shrapnel in the caster screw and then use 17 openings to pull

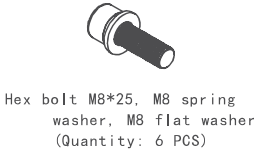
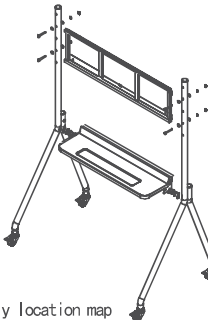
Screw the casters on the left and right supports and tighten them. The casters are installed. The operation diagram is shown in Figure A;



Picture A

2. Put M8*25 hex bolts on M8 spring washer and M8 flat washer in turn, place the left and right supports of the installed casters against the wall, tighten the pallet with M8*25 screws, and tighten the other support against the pallet and the other side of the hanger with M8*25 screws.

;



Picture B

Assembly location map

3. Take out the standard vertical beam from the packing box, install the vertical beam and round plastic pad on the machine as shown in part b of Figure D, fix the vertical beam with M8*20 screws (the upper and lower positions can be adjusted according to personal needs), and lift the machine to the assembled support after fixing the beam as shown in Figure D. Adjust the machine to the center position and screw the M5*100 screws to the top and horizontal hanging according to the partial picture a of Figure D, and the installation is complete.

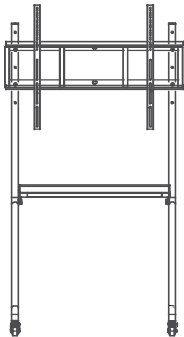


Figure C

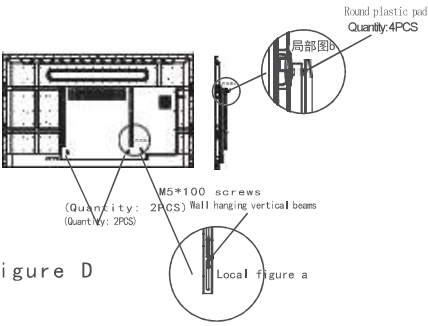
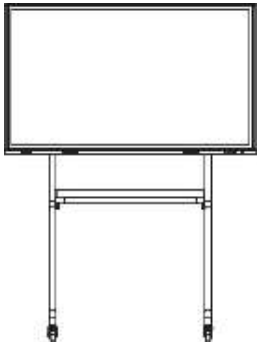


Figure D



Humanoid mobile bracket installation forming front picture

Tool parameter
Hex wrench, 17MM open end wrench.

Attention:
In order to correctly guide the installation of this mobile cart, please read the instructions carefully during installation;
Please entrust a professional installation company to install this mobile cart;
When reading or using this manual, if you do not understand anything, please contact us.
The illustrations in this manual are for reference only, the actual material shall prevail.